



Resinoid Engineering Corporation

Compound
Number
2002-C5

7557 N. ST. LOUIS AVE . SKOKIE, IL 60076. PHONE (847) 673-1050 . FAX (847) 673-2160 . WWW.RESINOID.COM

Resinoid 2002-C5 is a fabric reinforced, two-step phenolic molding compound. It has improved heat distortion and dimensional stability. It has been formulated to exhibit excellent wear resistant properties. It is available in bulk form and is recommended for compression or transfer molding.

<u>MATERIAL PROPERTIES</u>	ASTM	ISO	US UNIT	SI UNIT
FORM			CHOPPED FABRIC	CHOPPED FABRIC
BULK FACTOR	D1895	171	8-10	8-10
SHRINKAGE-MOLDED (POSITIVE MOLD)	D955	2577	0.002-0.003 in/in	0.2%-0.3%
MOLDING PRESSURE –COMPRESSION			2,000-4,000 psi	14-28 MPa
MOLDING TEMPERATURE	D957		300-350°F	150-175°C
COLOR			BLACK	BLACK
<u>MECHANICAL AND PHYSICAL PROPERTIES</u>				
SPECIFIC GRAVITY	D792A	1183	1.45	1.45 ₂₃ ²³
WATER ABSORPTION (24 HR. R.T.)	D570	62-1	0.7%	0.7%
TENSILE STRENGTH	D651	R527-3	7,000 psi	48 MPa
FLEXURAL STRENGTH	D790	178	14,000 psi	97 MPa
IMPACT (IZOD, NOTCHED)	D256A	180/2A	2.75 ft-lb/in	14.44 kJ/m ²
COMPRESSIVE STRENGTH	D695	604	22,000 psi	152 Mpa
ROCKWELL HARDNESS	D785	2039-2	M98	M98
<u>THERMAL PROPERTIES</u>				
DEFLECTION TEMPERATURE	D648	75A	400°F	205°C

The above values are typical of standard procedures such as ASTM. No assurance is given that the above data will be duplicated. Results can be affected by many variables including part design, storage and mold design. NO GUARANTEE, WARRANTY or REPRESENTATION, express or implied, is made for the performance or stability of Resinoid molding materials. Each user must conduct their own tests to determine the suitability of Resinoid molding materials for their particular application.